



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

SVS/15085/CL1/190/16/3A1

Schweizerischer Verein für Schweißtechnik hereby certifies that the welding
company

Tenconi SA
Via della Stazione 50
6780 Airolo
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2022-07-20 until 2025-07-19

Basel, 2023-07-10
Place and date of issue

Lead auditor: PÉTERMANN



Dietrich SUTTER
Head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2 1.1, 1.2 1.4 1.4 2.1, 5.1, 5.2	$t \geq 1.75$ mm $t = 1.75 - 100$ mm $t = 3 - 30$ mm $t = 7.5 - 30$ mm $t \geq 25$ mm	FW BW BW FW Overlay welding ($s = 3 - 6$ mm)
141	1.2	$t = 2 - 6$ mm $D \geq 30$ mm	BW/FW

Area of Application:

- New build of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Repair of railway vehicles and their components

Responsible welding coordinator(s):

Dipl.-Ing. Flavio Beresini, Level A (IWE)

born: 1966-05-26

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Roberto Amicone, Level B (IWT)

born: 1969-06-14

Remarks:

The welding coordinator Flavio Beresini is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

SVS/15085/CL1/190/16/3A1

General provisions:

The General Terms and Conditions of the Schweizerischer Verein für Schweißtechnik apply in the currently valid version.